

PowerLift Corner Standing Desk PLCSD

Assembly Instructions

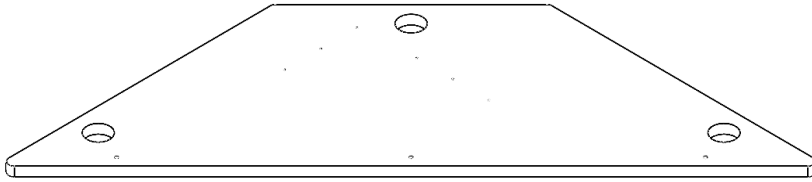
REV 05292025



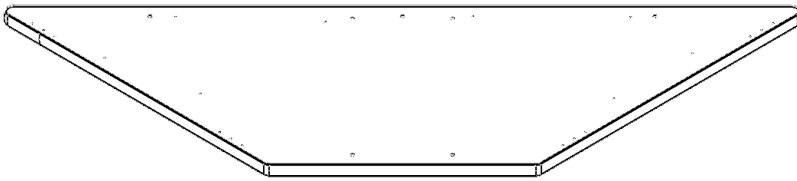
How can we improve our assembly instructions?
Your comments and suggestions are important to us.
Please e-mail us at: support@versaproducts.com



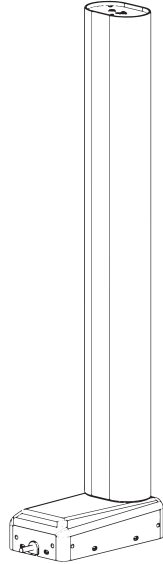
Parts



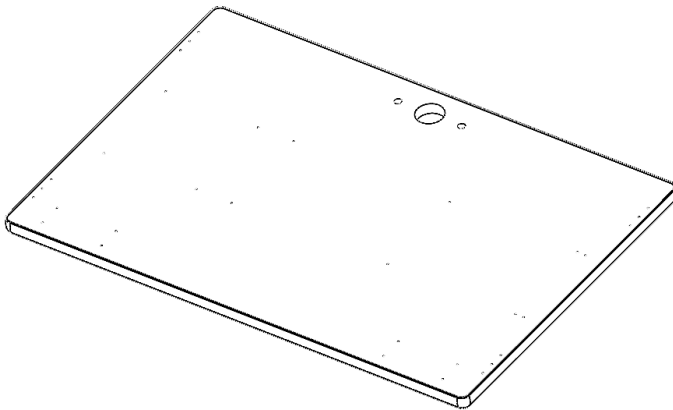
Center Surface Top (1 pc)



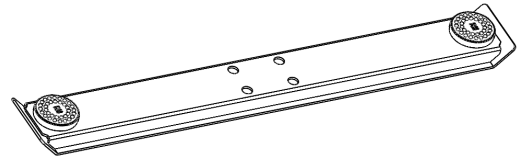
Center Surface Bottom (1 pc)



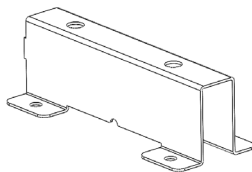
Leg Actuator (3 pc)



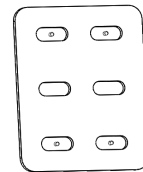
Side Surface (2 pc)



Foot (3 pc)

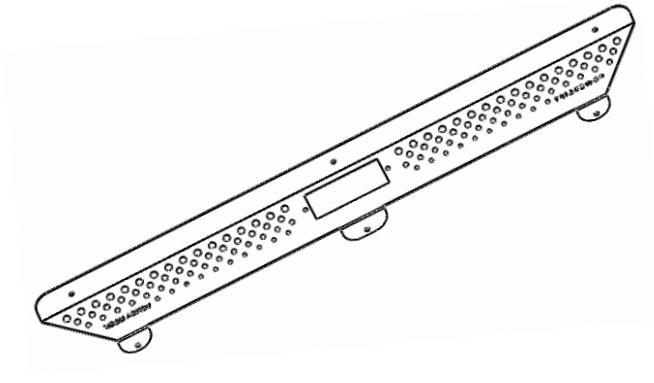


CPU Holder Bracket (1 pc)

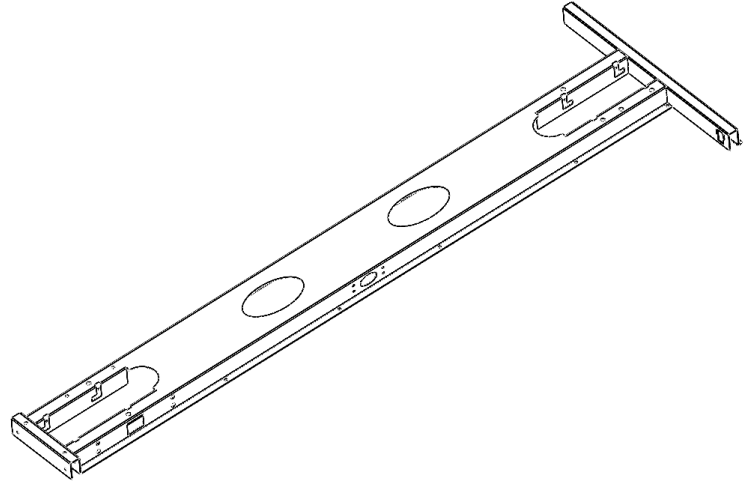


Link Bracket (4 pc)

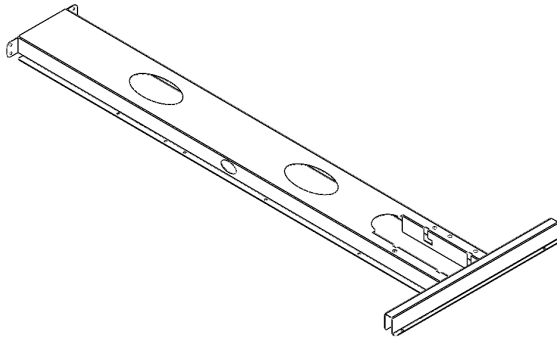
Parts



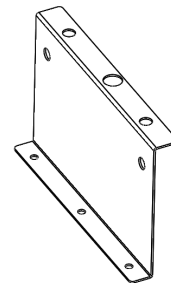
Connecting Panel (1 pc)



Long Underframe (1 pc)



Short Underframe (1 pc)



Mounting Bracket (2 pc)



Control Switch (1 pc)



Control Box (1 pc)

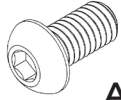


Extension Cord (2 pc)



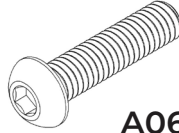
Power Cord (1 pc)

Hardware



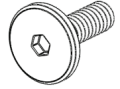
A03

M6 x 1.0 x 12mm **(12 pc)**



A06

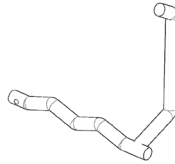
M6 x 1.0 x 25mm **(12 pc)**



1/4-20 x 12mm
Furniture Bolt **(17 pc)**



10A x 5/8" Wood Screw **(67 pc)**



Leg Lock Bracket (3pc)

Additional Tools Required



4mm Allen Wrench



Phillips Head Screwdriver

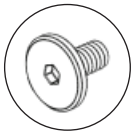
Assembly

Step 1

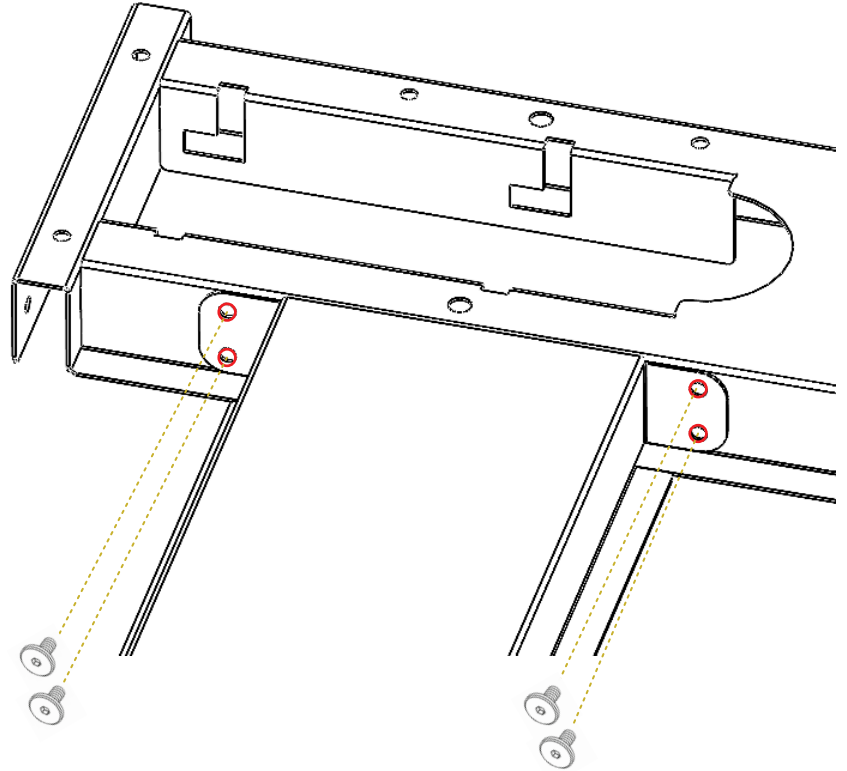
Underframe

Align the **Short Underframe** with the **Long Underframe** as shown. Connect the two underframes together using **(4) 12mm Furniture**

x4



12mm Furniture Bolt



Step 2

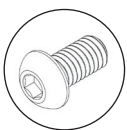
Legs

Insert **(4) M6 x 12mm Screws** into **(3) Leg Actuators**. The red circles indicate where to place the screws. Ensure to insert the screws on both sides.

Note:

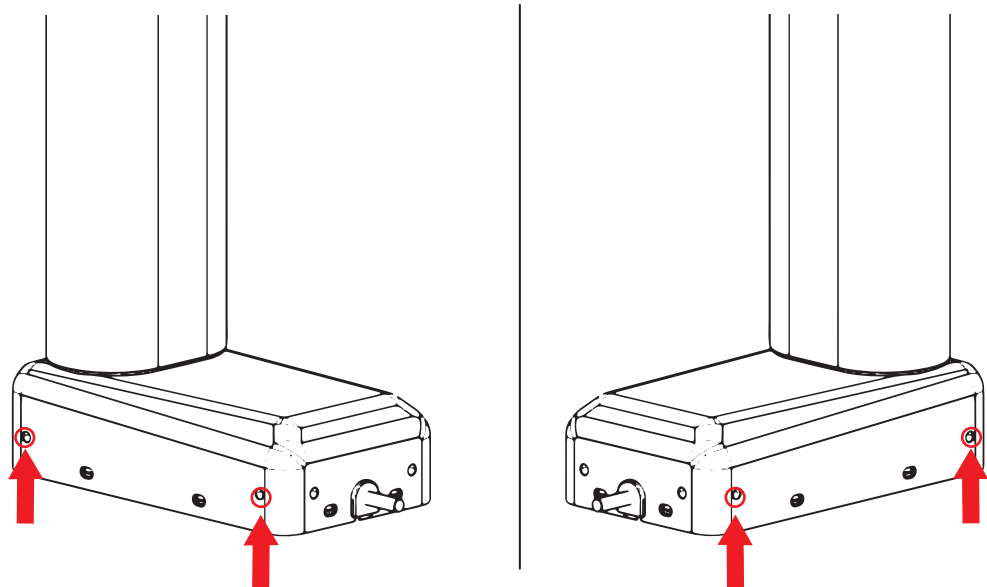
Do not fully tighten screws. Leave a small 1/4" gap between the Screw Head and Leg

x12



M6 x 12mm Screw

A03

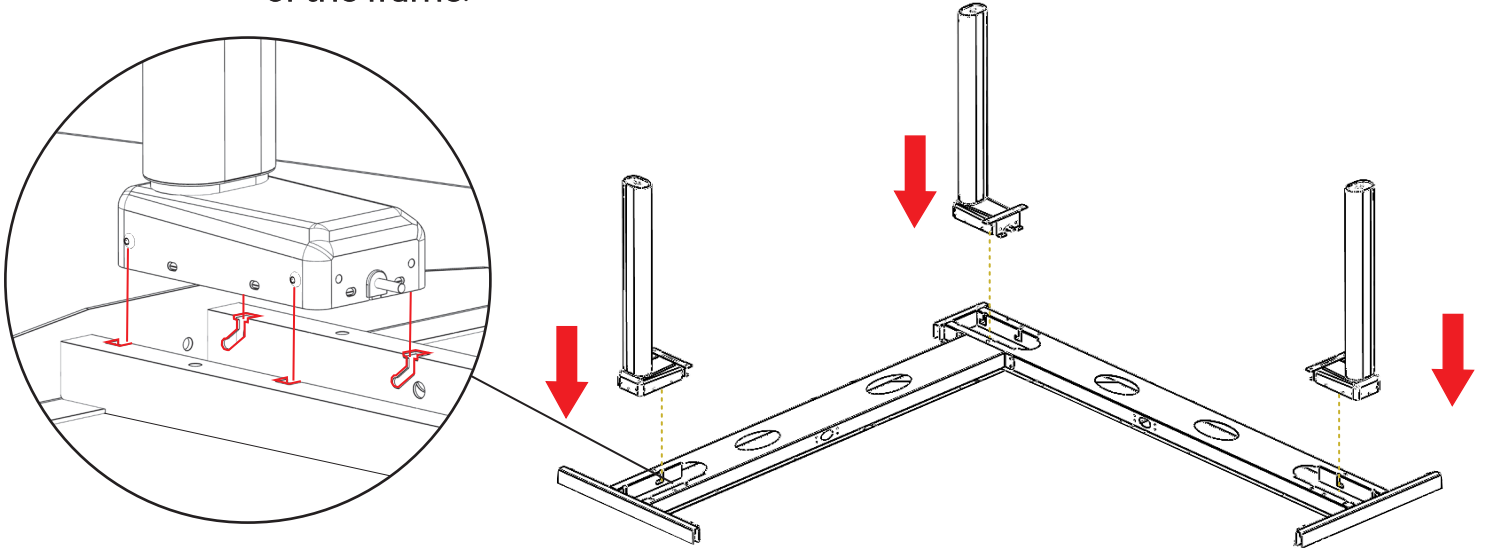


Assembly

Step 3

Legs

Align each Leg as shown and carefully drop them into place. To do this properly, you will need to **push down and then back towards the edge of the frame**.



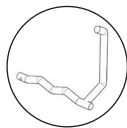
Step 4

1. Fully insert the side without the handle of the **Leg Lock Bracket** into the opening shown in red.

2. Slide over the Leg Lock Bracket to insert the other side into the opposing opening.

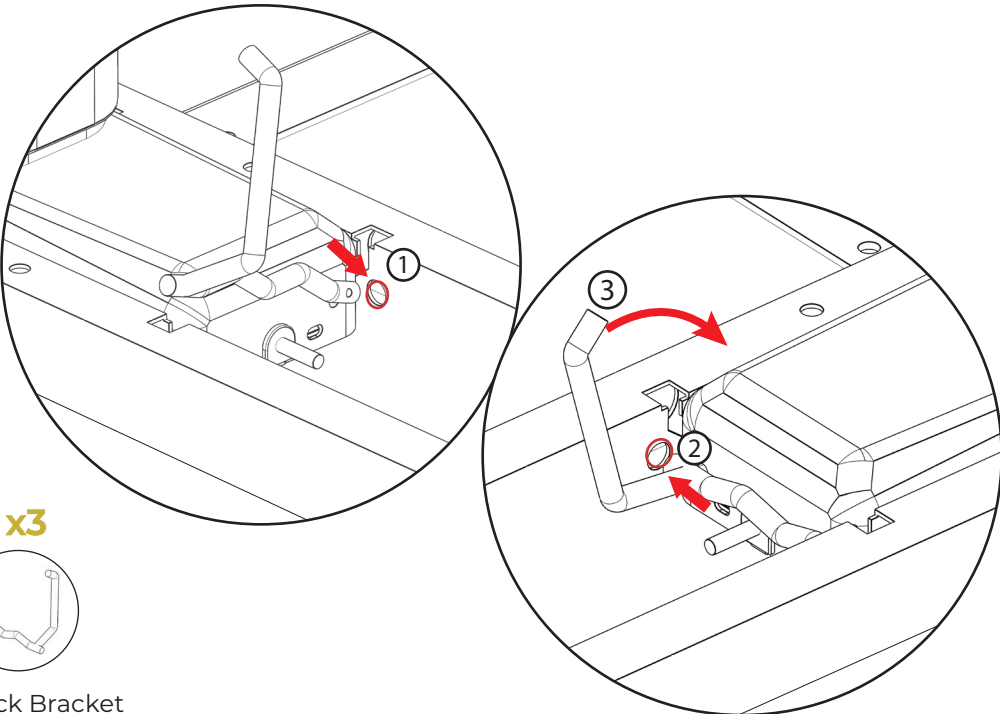
3. Grab the handle of the Leg Lock Bracket and turn it towards the Lifting Column. The Bracket will click into place.

x3



Leg Lock Bracket

Repeat for the other side.



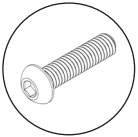
Assembly

Step 5

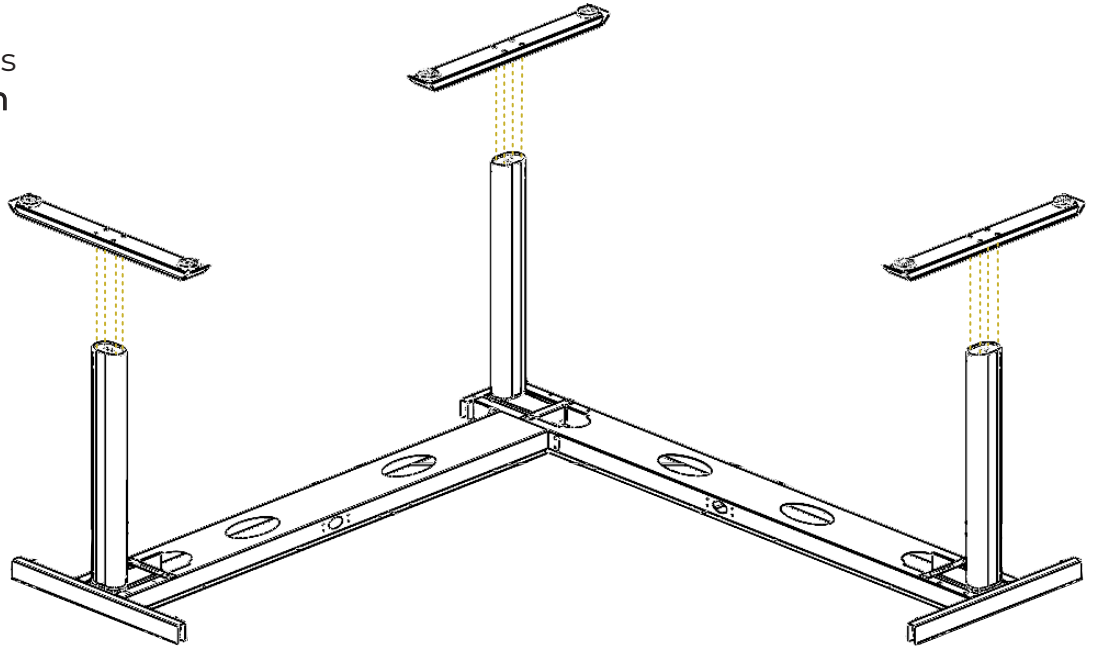
Feet

Attach the Feet to the legs using **(12) M6 x 1.0 x 25mm screws**.

x12



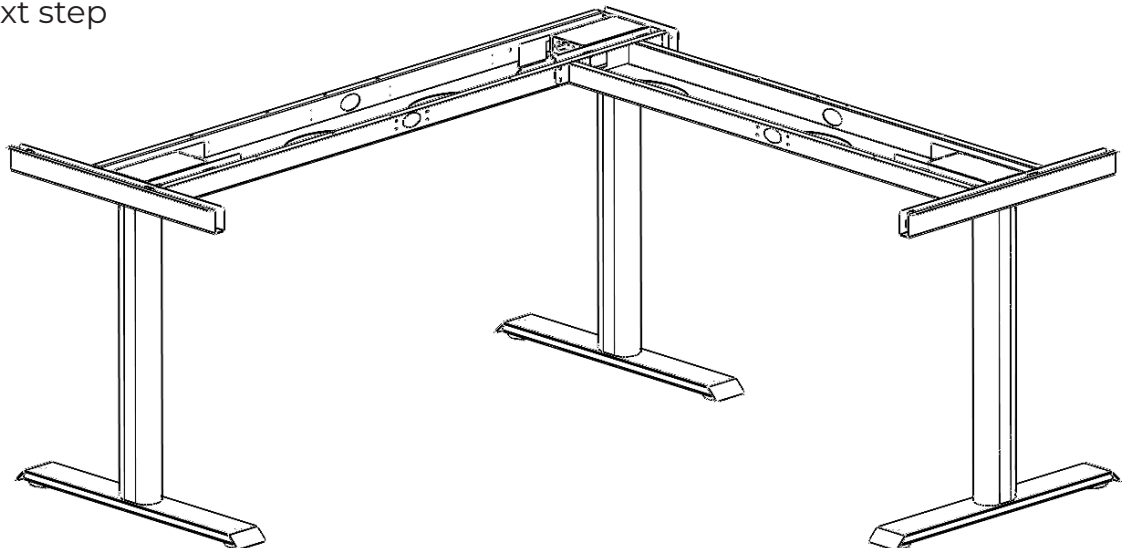
M6 x 25mm Screw
A06



Step 6

Frame

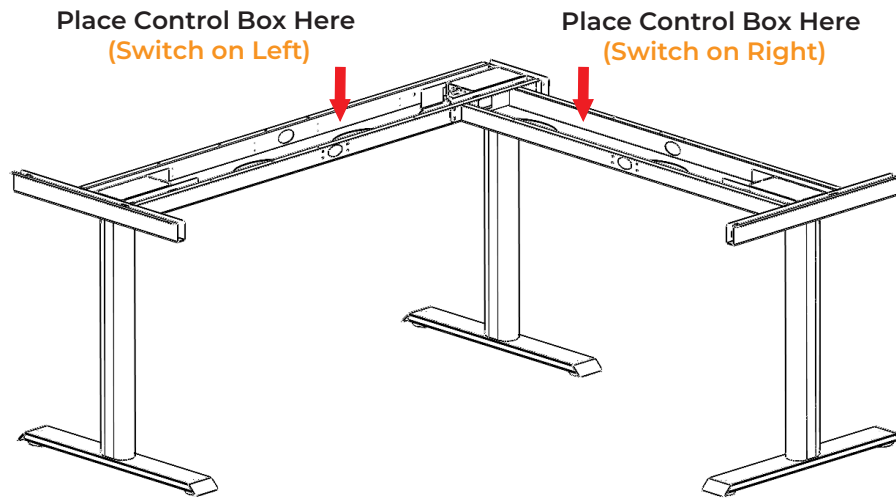
Flip the current assembly over so that the frame is being held up by the legs. Continue to the next step to complete the wiring.



Assembly

Step 7

Wiring



Switch on Left Diagram

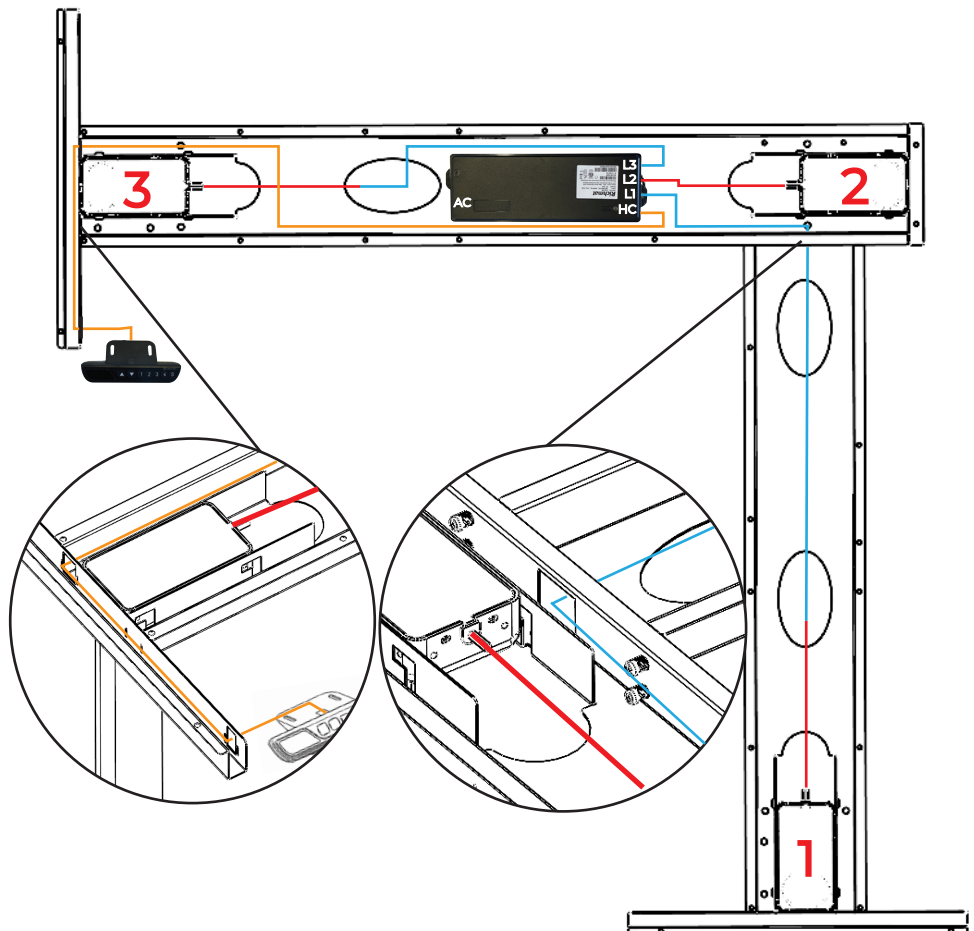
Connect the **Control Switch** to **HC** on Control Box (**HC - Orange**)

Connect the **Power Cord** to **AC** on Control Box (**AC - Green**)

Connect an **Extension Cord** to **L1** and **L3** and connect it to it's corresponding leg (**L1 - 1, L3 - 3**).

Connect Leg **2** to **L2** on Control Box.

Note: Ensure to route the cable through the openings in the frame as shown in the circled images.

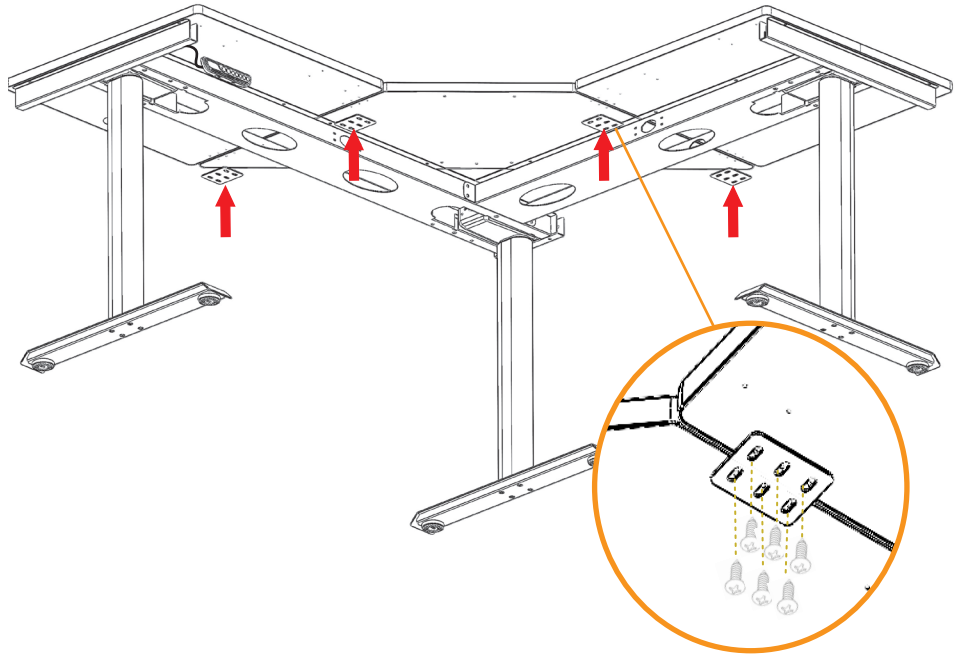


Assembly

Step 8

Surfaces

Place the surface on top of the frame then connect both Side Surfaces to the Middle Surface using **(4) Link Brackets**. Each Link Bracket will use **(6) Wood Screws** to attach to the surface.



x24

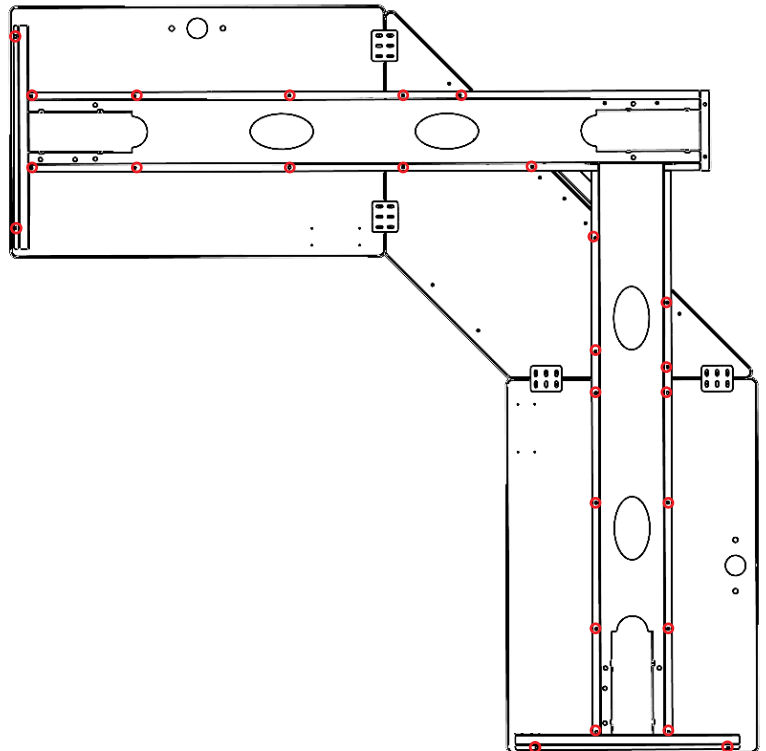


Wood Screw

Step 9

Surfaces

Align the surfaces with the predrilled hole location circled in red. Attach the underframe assembly to the surfaces using **(26) Wood Screws**. Ensure the screws are secured tightly.



x26



Wood Screw

Assembly

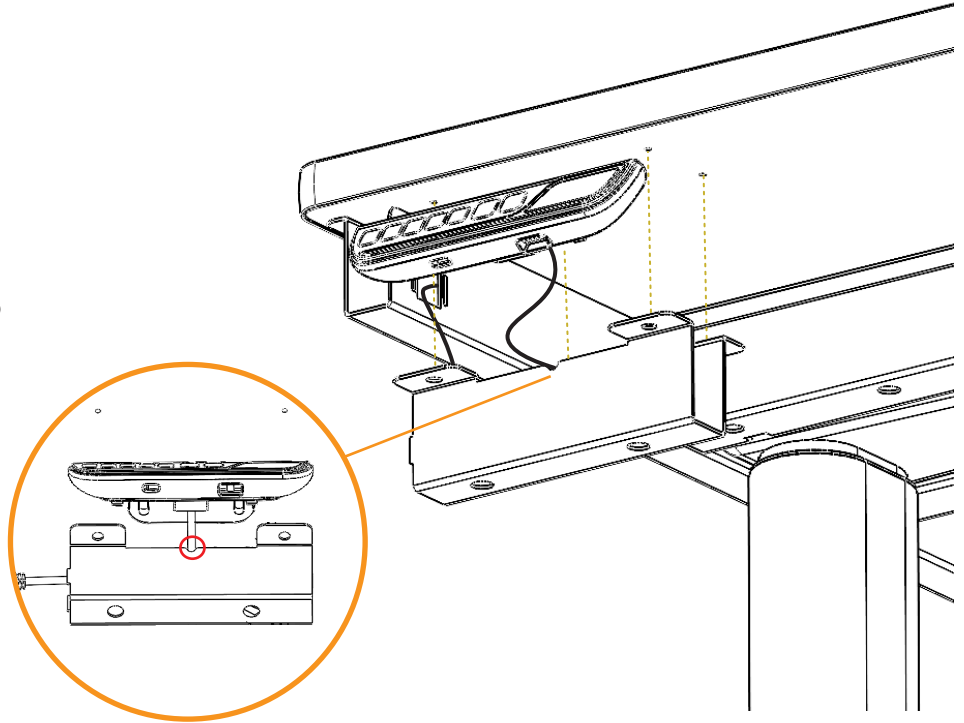
Step 10

Switch

Attach the Switch to the surface using **(2) Wood Screws** then align the CPU Holder Bracket with the Switch as shown. Ensure the Switch wire goes through the dedicated slot and towards the edge of the surface. Secure the Switch and CPU Holder to the Surface using **(4) Wood Screws**.



Wood Screw



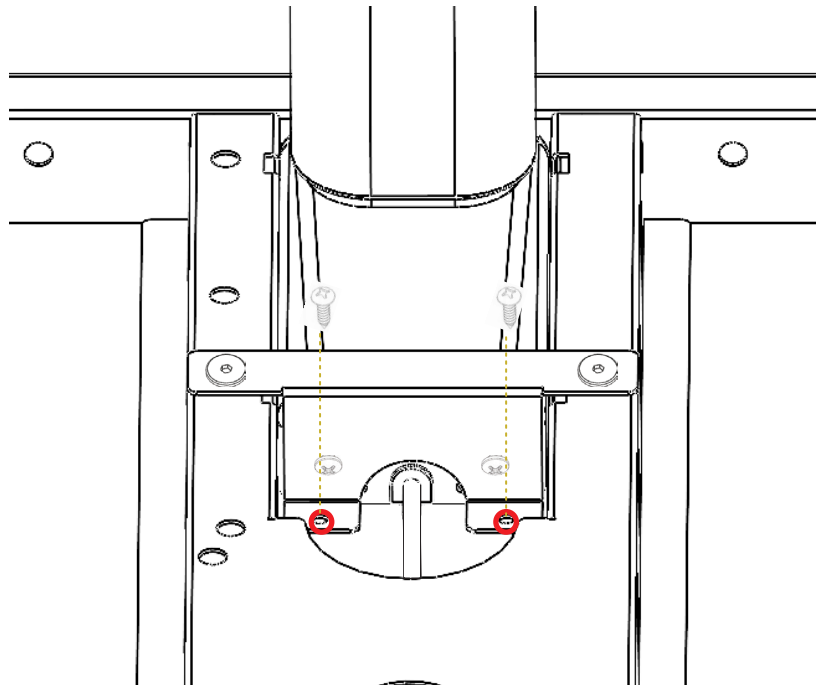
Step 11

Secure Side Legs

Use a total of **(4) Wood Screws** to fasten the bracket of the two side legs to the surface. Skip this step for the middle leg bracket.



Wood Screw

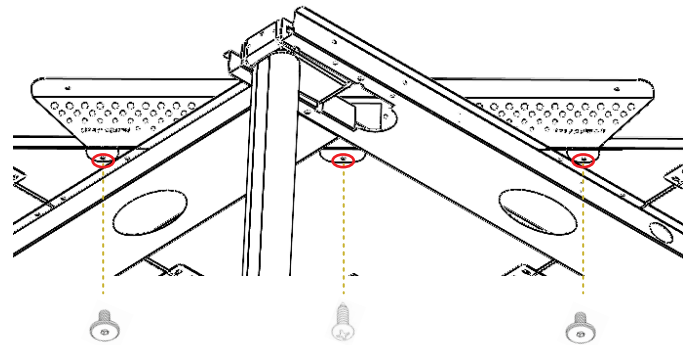
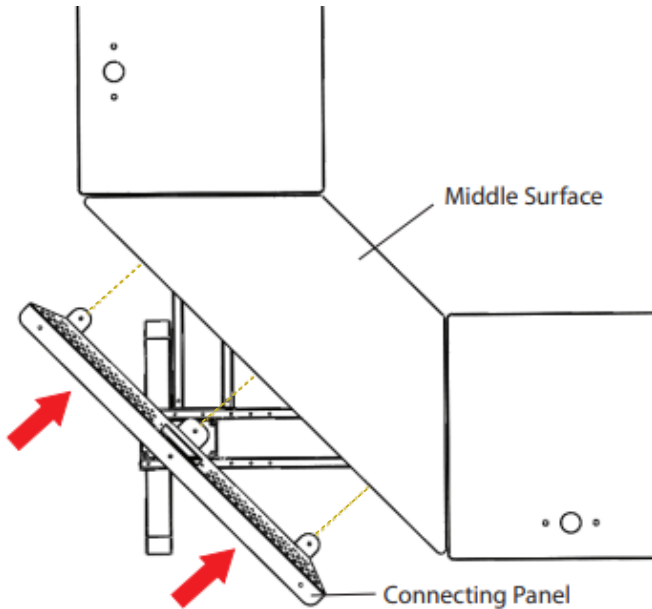


Assembly

Step 12

Connecting Panel

Slide the Connecting Panel into place, align the holes with the inserts on the underside of the Middle Surface and attach with **(2) 12mm Furniture Bolts** on the sides and **(1) Wood Screw** in the middle.

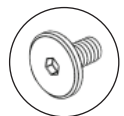


x1



Wood Screw

x3



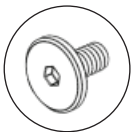
12mm Furniture Bolt

Step 13

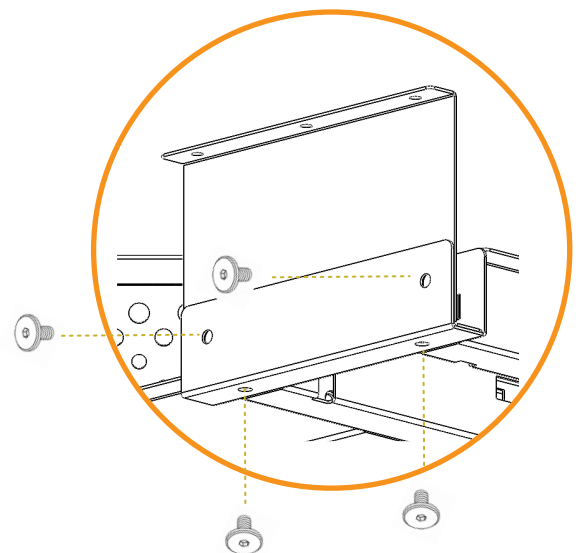
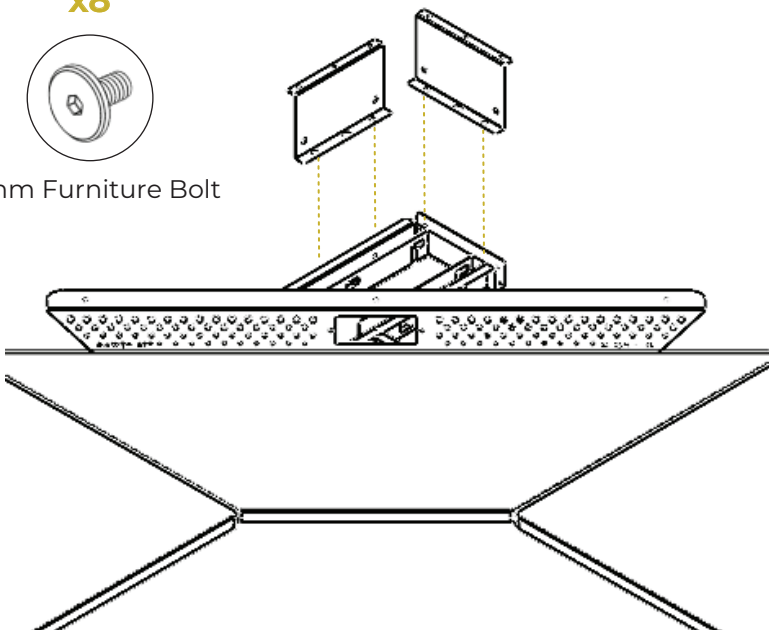
Mounting Brackets

Align the Mounting Brackets as shown in the image on the left. Secure the Brackets using **(8) 12mm Furniture Bolts** (4 Bolts for each bracket).

x8



12mm Furniture Bolt



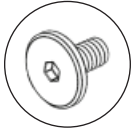
Assembly

Step 14

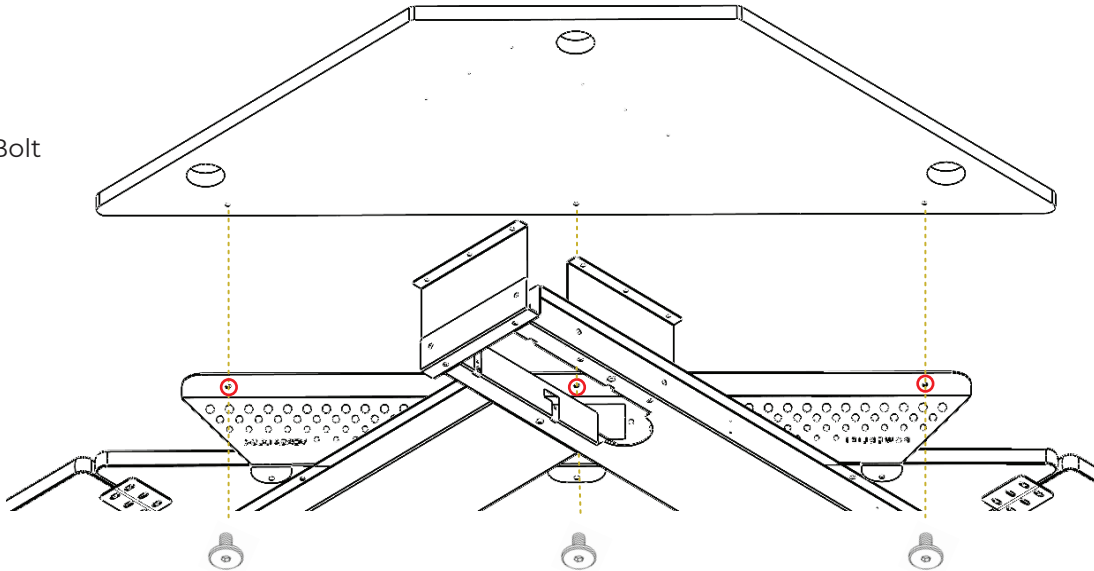
Top Surface

Attach the Center top Surface onto the brackets, align the holes of the Connecting Panel with the inserts on the underside of the surface and attach with **(3) 12mm Furniture Bolts**

x3



12mm Furniture Bolt

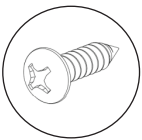


Step 15

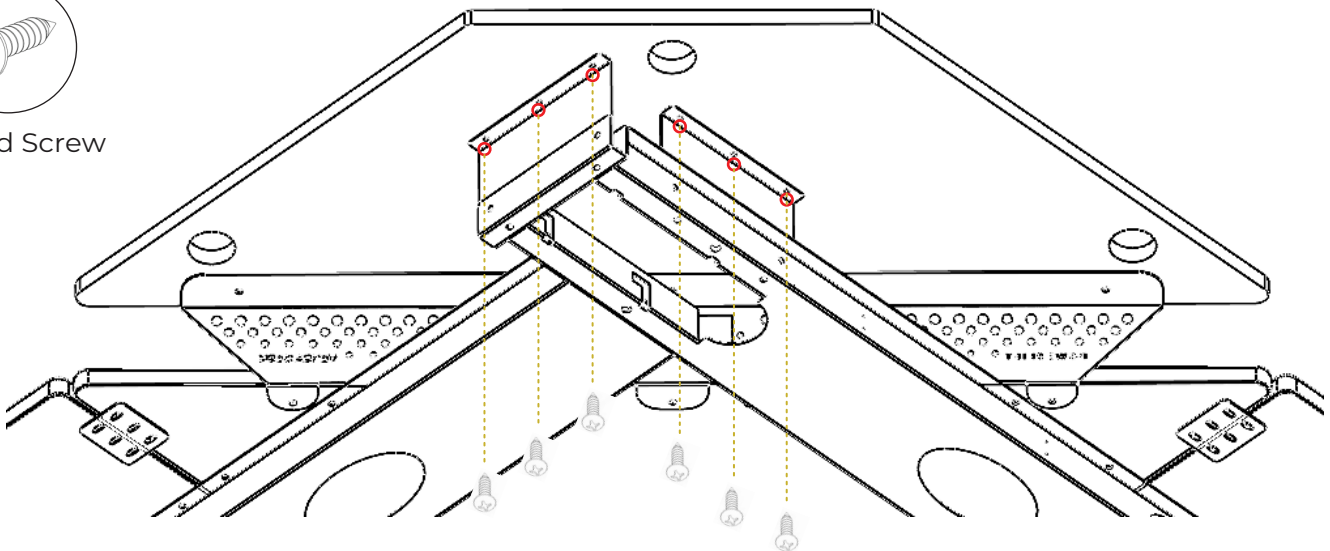
Top Surface

Secure the Center top Surface with **(6) Wood Screws** going through both the End Frame Mounting Brackets as shown.

x6



Wood Screw



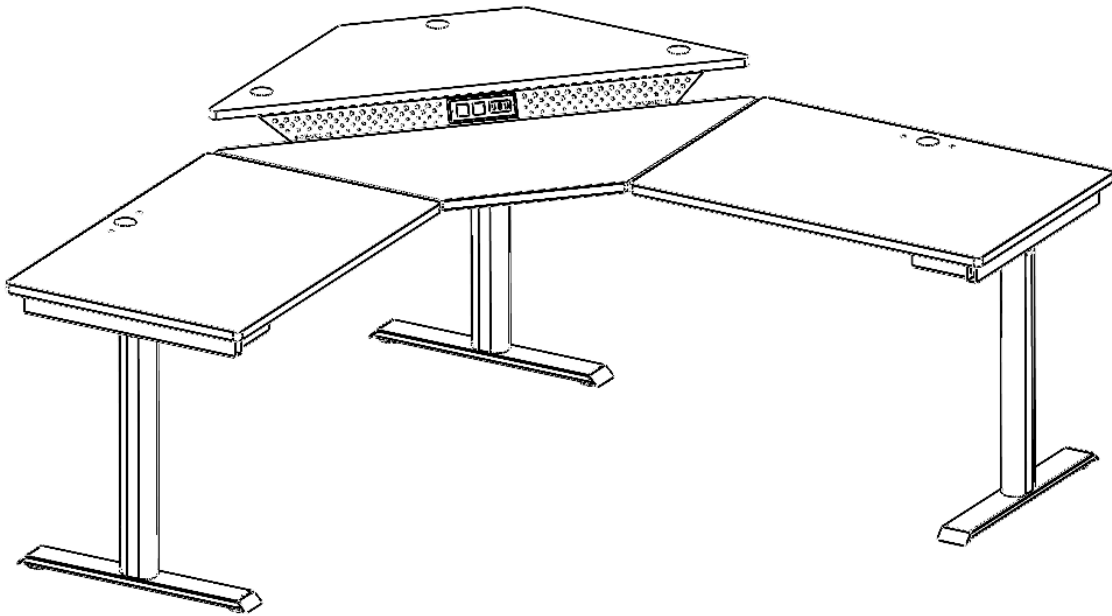


VERSA DESK®

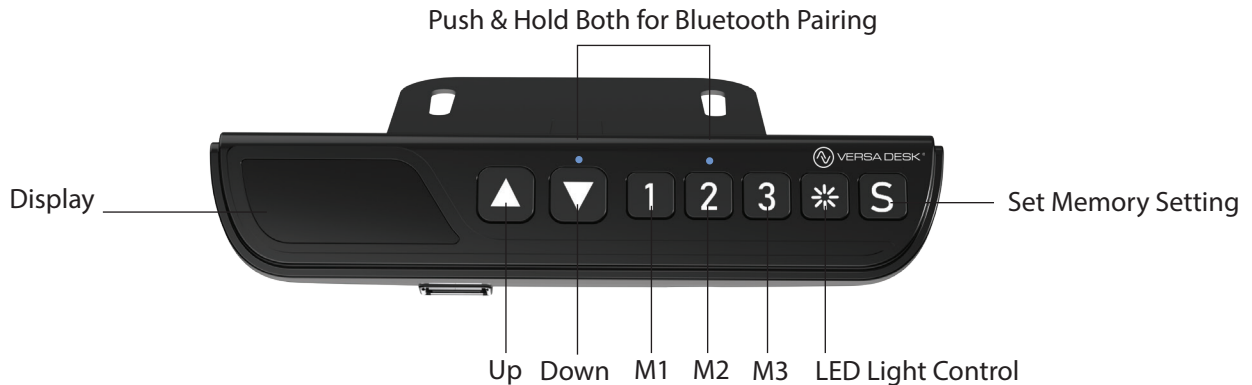
Assembly

Step 16

Complete Your new desk is ready for use!
Enjoy!



Control Switch Operation Instructions



1. INITIALIZATION / RESET

- 1.1 Press and Hold ▲ and ▼ until the Display shows **SET** then release.
- 1.2 Press and Hold ▲ and ▼ again and **continue to hold both buttons down** until the Display shows a number and/or hear a beep.

2. Memory Position

2.1 Set memory position 1:

Adjust the desk to the desired height, then press **1** and **S** hold and for 3 seconds, the height figure flashes for 3 second. Memory Position 1 is set.

2.2 Recall memory position 1:

Change Memory Position Recall Mode: Press and hold ▲ and **2** for 3 seconds, the control shows **R 1 1** (Constant Touch)/ **R 1 2** (One Touch).

- (1) " **R 1 1** / Constant Touch": Press and hold on **1** , the desk moves to the preset Memory Position 1.
- (2) " **R 1 2** / One Touch": Click **1** , the desk moves to the preset Memory Position 1.

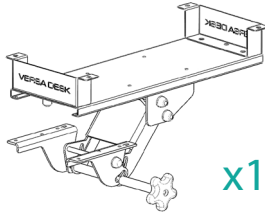
- Set memory position 2: Refer to 2.1 (Buttons: **2 S**)
- Recall memory position 2: Refer to 2.2 (Buttons: **2**)
- Set memory position 3: Refer to 2.1 (Buttons: **3 S**)
- Recall memory position 3: Refer to 2.2 (Buttons: **3**)
- Set memory position 4: Refer to 2.1 (Buttons: **4 S**)
- Recall memory position 4: Refer to 2.2 (Buttons: **4**)

Add-on: PowerLift Corner & Keyboard Tray

Parts Required

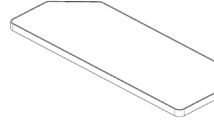


Desk



Keyboard Arm

x1



Keyboard Surface

x1



Wood Screw

x10

Tools Required



4mm Allen Wrench



Phillips Head Screwdriver

Assembly

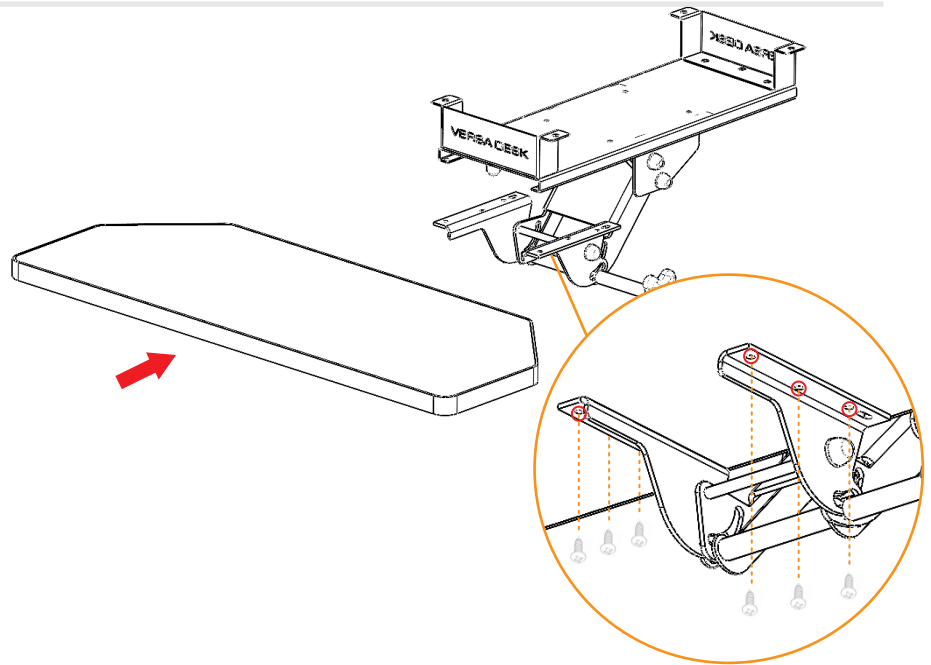
Step 1

Align the 6 holes on the **Keyboard Surface** with the 6 holes on the **Keyboard Arm** assembly and use six (6) **Wood Screws** to secure the surface in place.



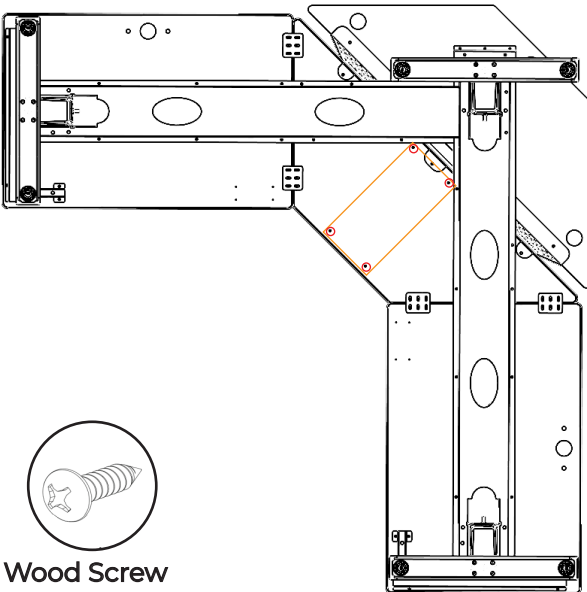
Wood Screw

x6



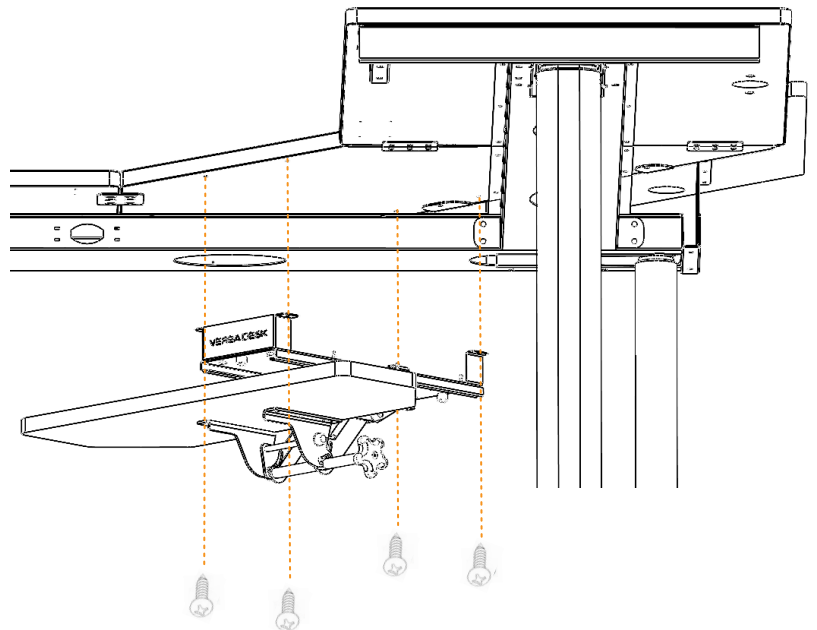
Step 2

Locate the four pre-drilled holes and align them with the holes on the brackets of the keyboard tray assembly. Using four (4) **Wood Screws**, attach the Keyboard tray to the underside of the desktop.



Wood Screw

x4



Add-on: CPU holder

Parts Required

x8

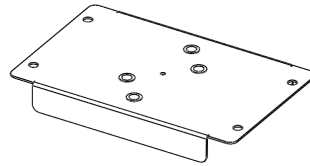


Truss Head Screw

x2



Hex Head Screw



Mounting Platform



CPU Holder

Tools Required



4mm Allen Wrench

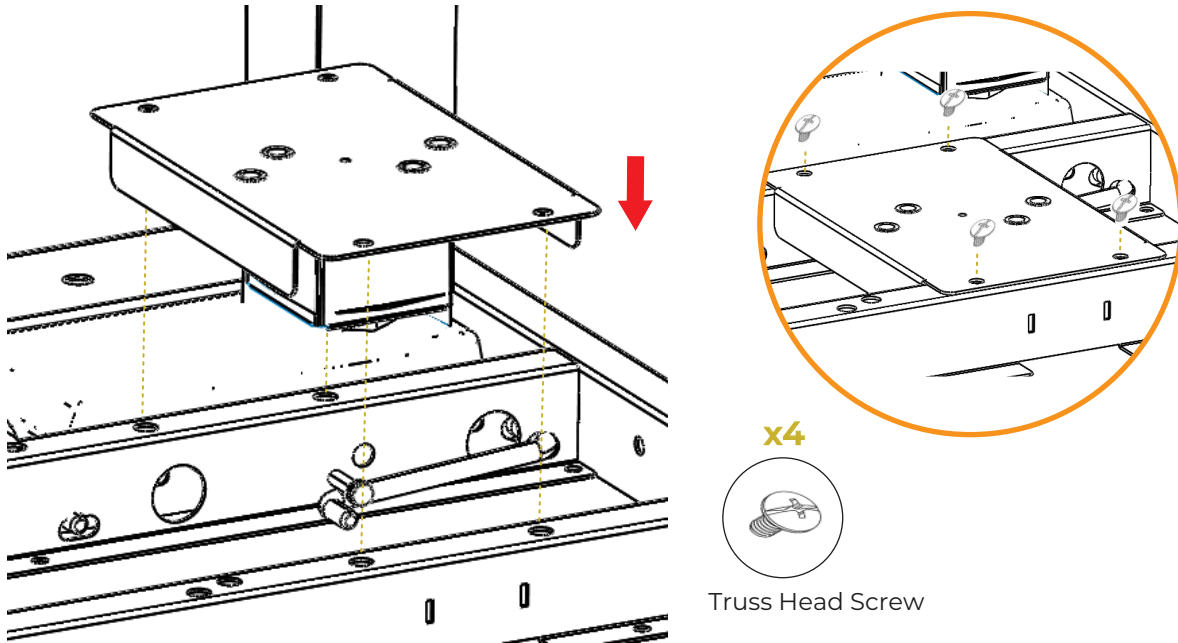


Phillips Head Screwdriver

Assembly

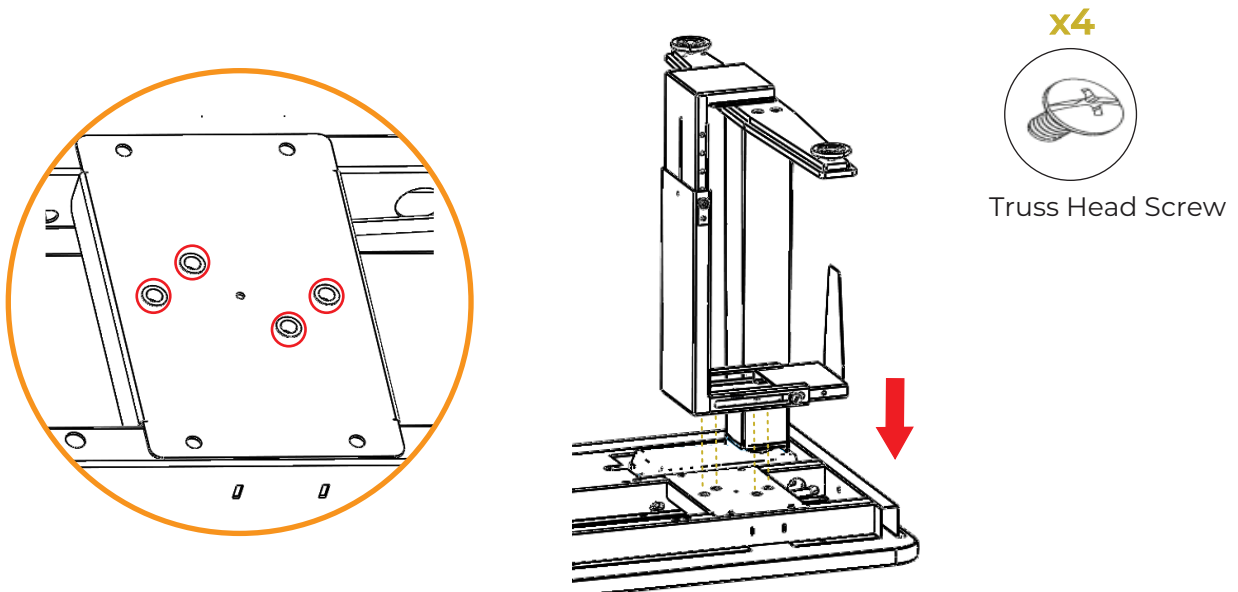
Step 1

Attach the **Mounting Platform** to the frame using **(4) Truss Head Screws**.



Step 2

Attach the **CPU Holder** to the Mounting Platform using **(4) Truss Head Screws**.



Assembly

Step 3

Place your CPU into the CPU Holder and adjust as needed. You may adjust the width and height as shown.

