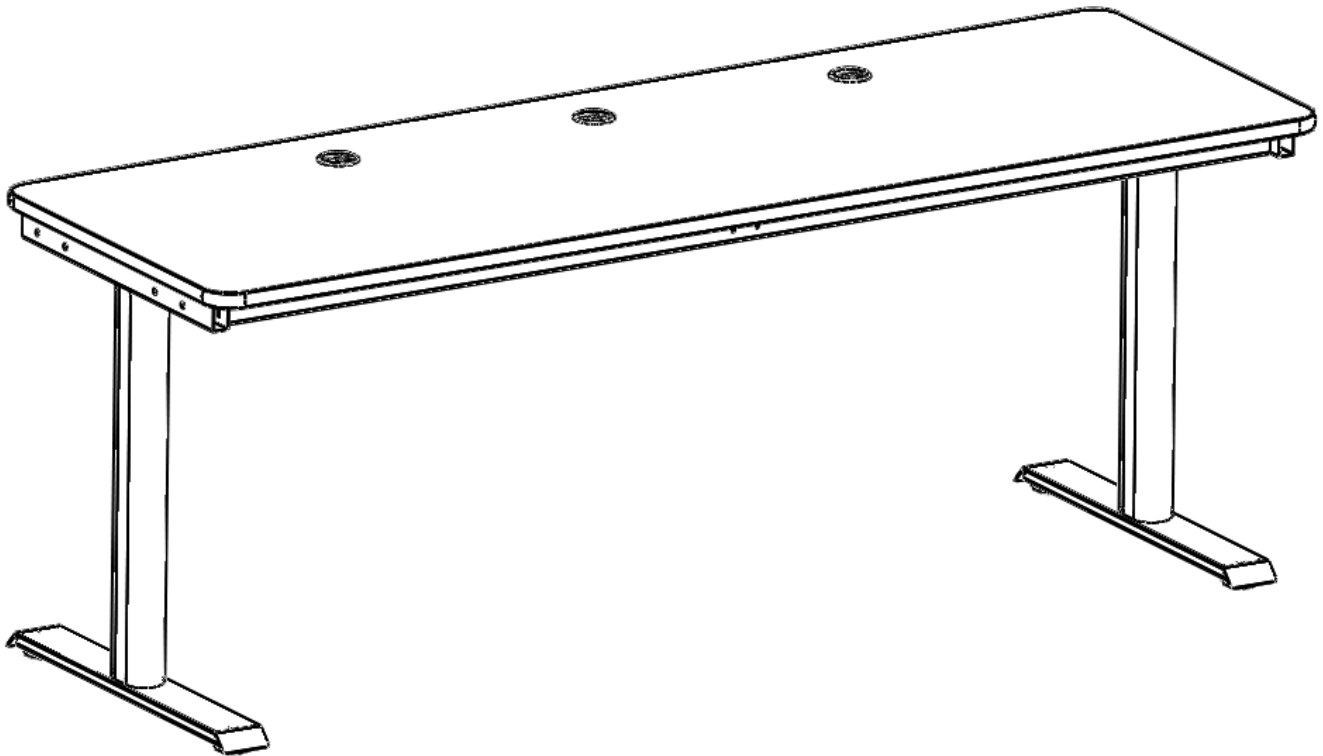




## PowerLift Electric Standing Desk PLSD Series

REV. 03252025



How can we improve our assembly instructions?  
Your comments and suggestions are important to us.  
Please e-mail us at: [support@versaproducts.com](mailto:support@versaproducts.com)



**MADE IN  
AMERICA**

# Assembly Instructions

## Tools

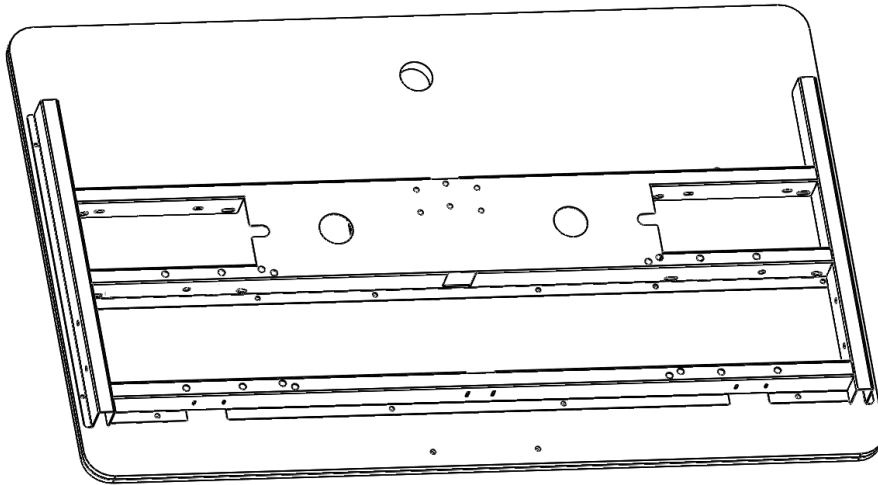


4mm Allen wrench  
(included)

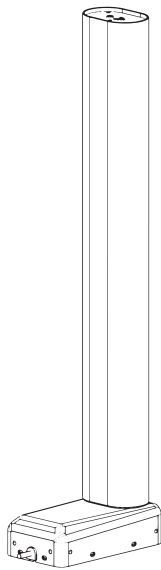


Phillips Head Screwdriver

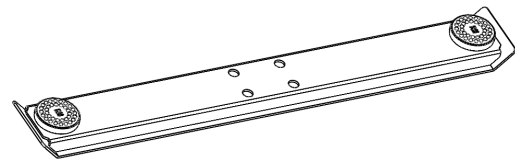
## Parts



Surface & Frame (Assembly)  
**x1**



Leg Actuator **x2**



Feet **x2**



Control Switch **x1**

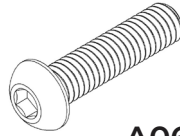
## Hardware



**A03**

M6 x 1.0 x 12mm

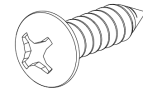
**x8**



**A06**

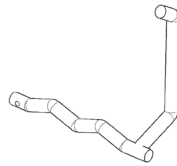
M6 x 1.0 x 25mm

**x8**



10A x 5/8"  
Wood Screw

**x2**



Leg Lock Bracket

**x2**

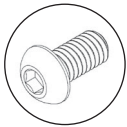
1

Insert **(4) M6 x 12mm Screws** into **(2) Leg Actuators**. The red circles indicate where to place the screws. Ensure to insert the screws on both sides.

**Note:**

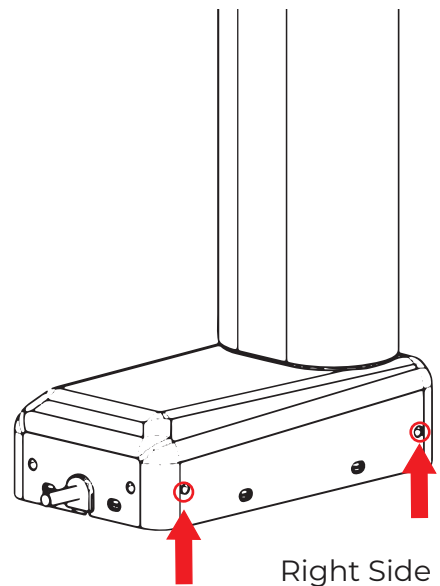
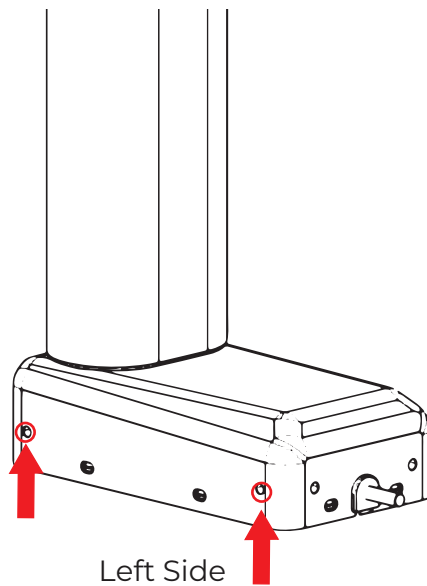
Do not fully tighten screws. Leave a small 1/4" gap between the Screw Head and Leg

x8



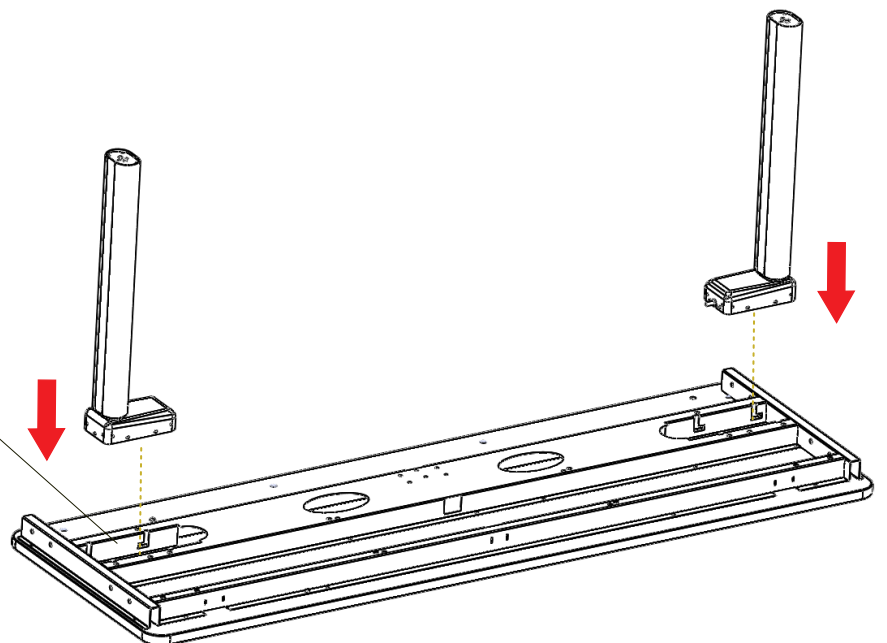
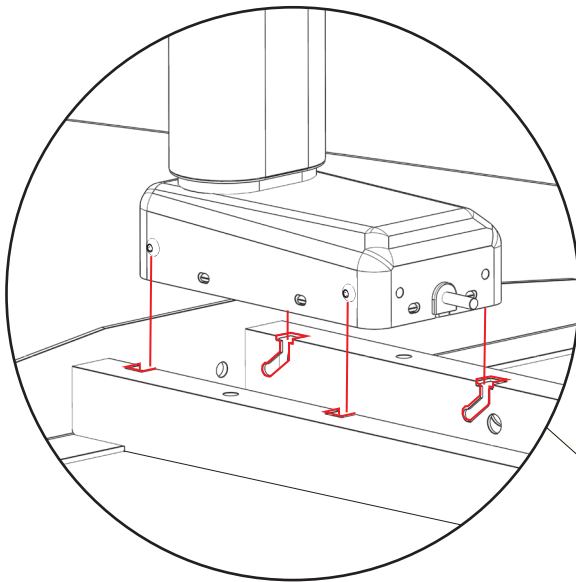
M6 x 12mm Screw

**A03**



2

Align each Leg as shown and carefully drop them into place. To do this properly, you will need to **push down and then back towards the edge of the frame**.



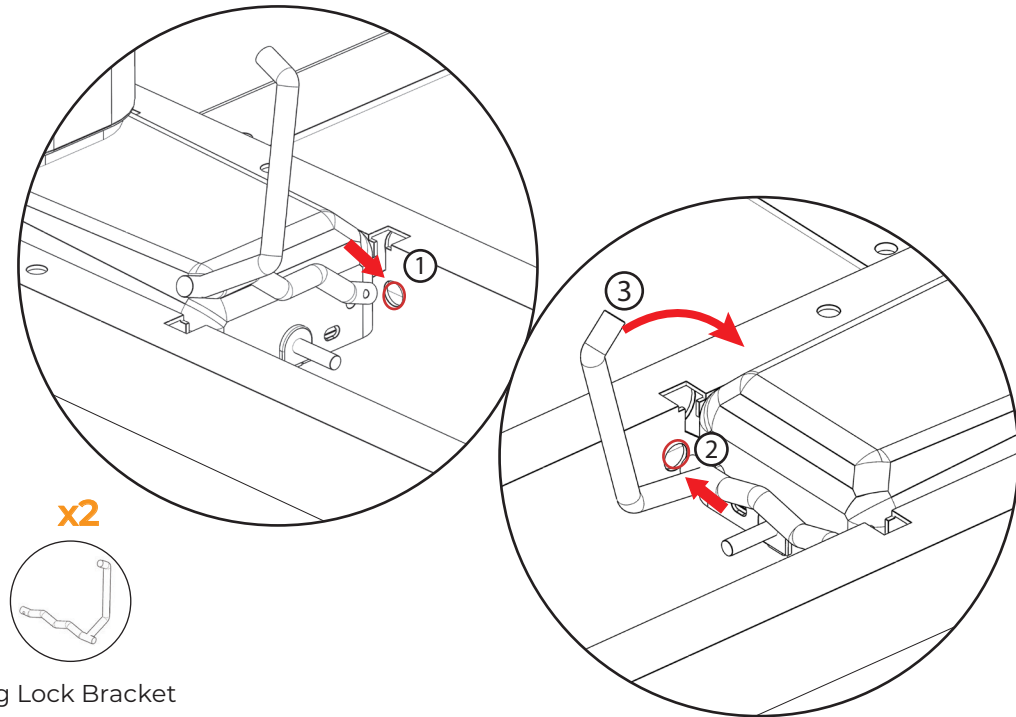
## 3

1. Fully insert the side without the handle of the **Leg Lock Bracket** into the opening shown in red.

2. Slide over the Leg Lock Bracket to insert the other side into the opposing opening.

3. Grab the handle of the Leg Lock Bracket and turn it towards the Lifting Column. The Bracket will click into place.

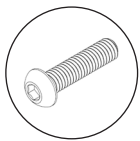
Repeat for the other side.



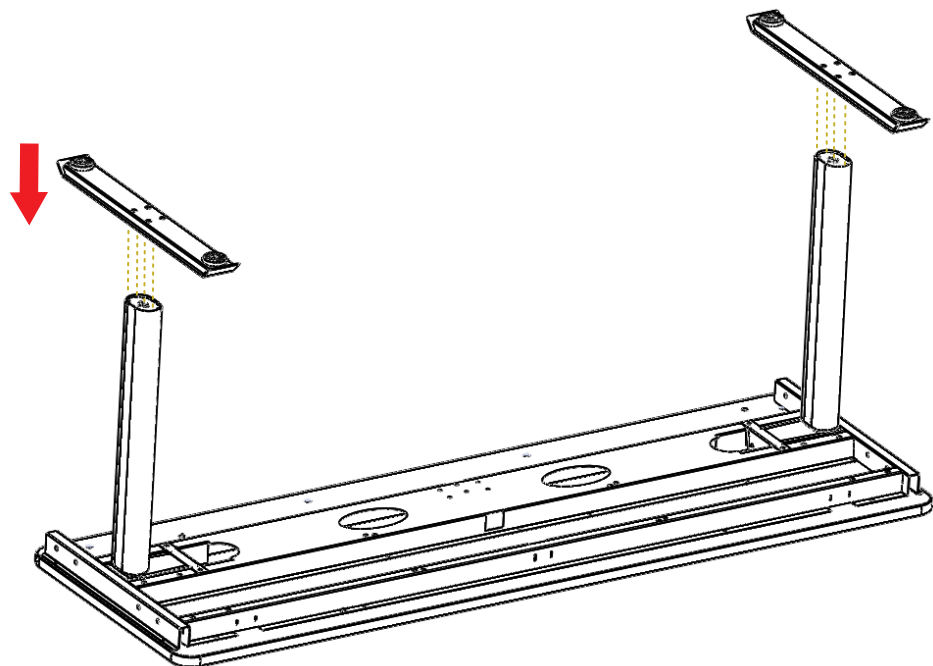
## 4

Attach **(1) Foot** to the end of each **Leg** as shown. Each Foot will require **(4) M6 x 25mm Screws** to complete this step.

x8



M6 x 25mm Screw  
A06



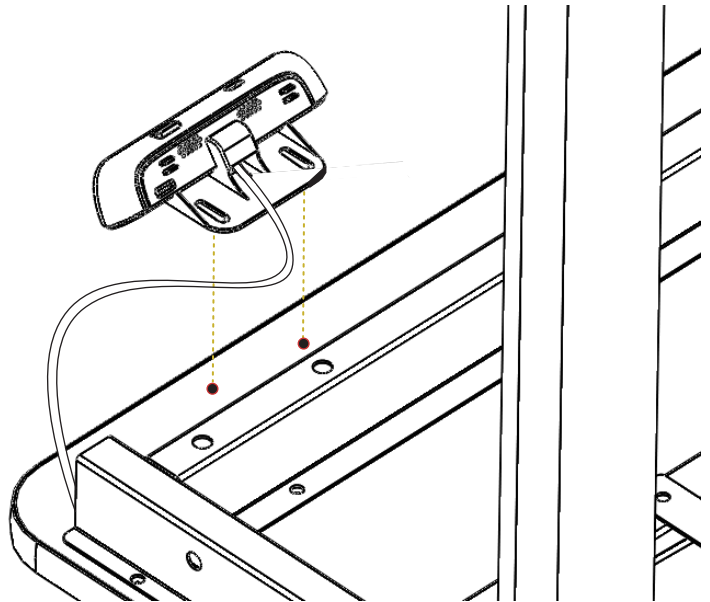
5

Attach the **Control Switch** to the **Surface** by inserting (2) **Wood Screws** into the pre-drilled holes as shown.

x2

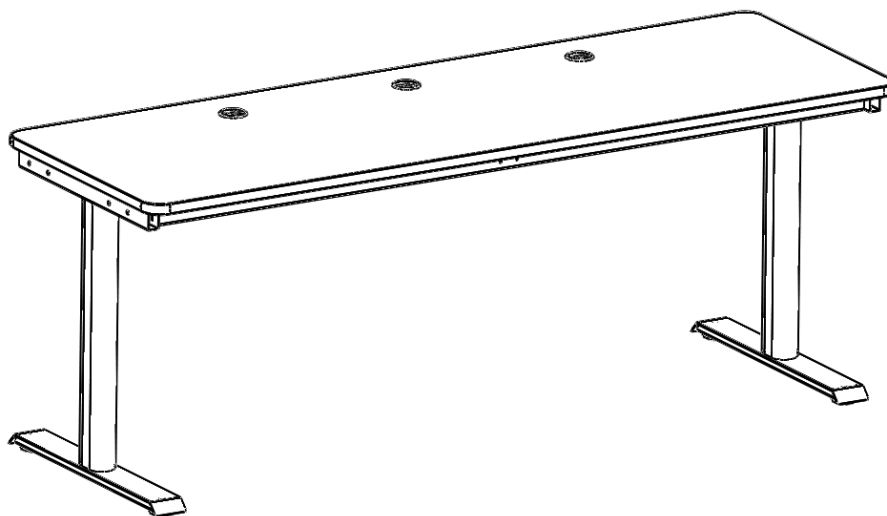


Wood Screw



6

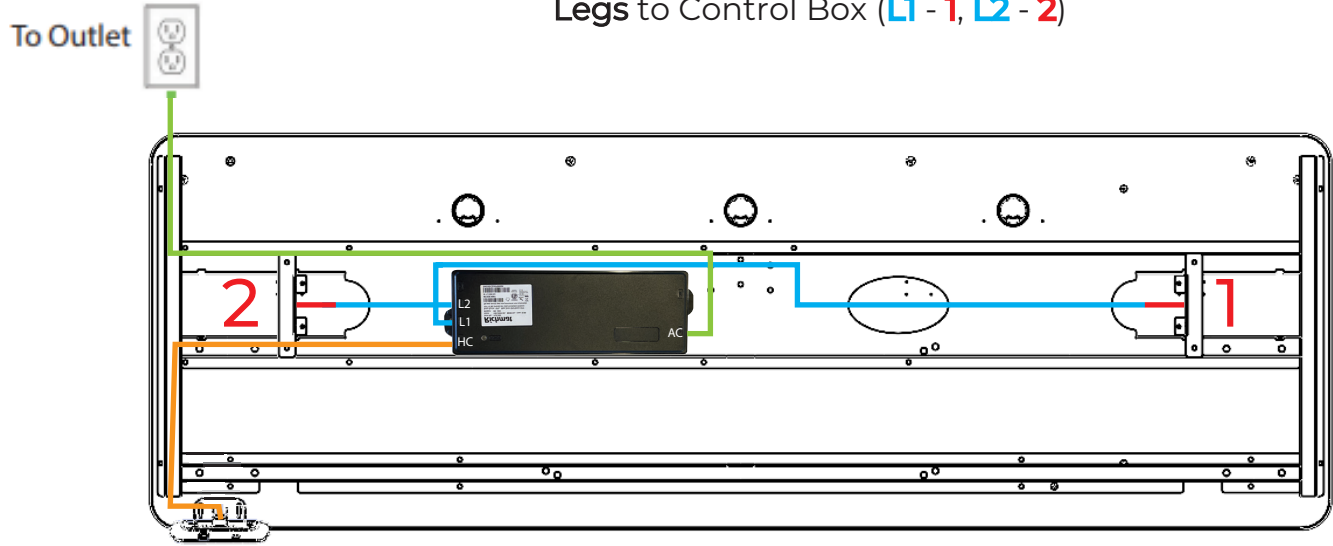
With the help of another person, carefully flip the table over. Connect the power cord to a nearby outlet and enjoy! Your new desk is ready to use!



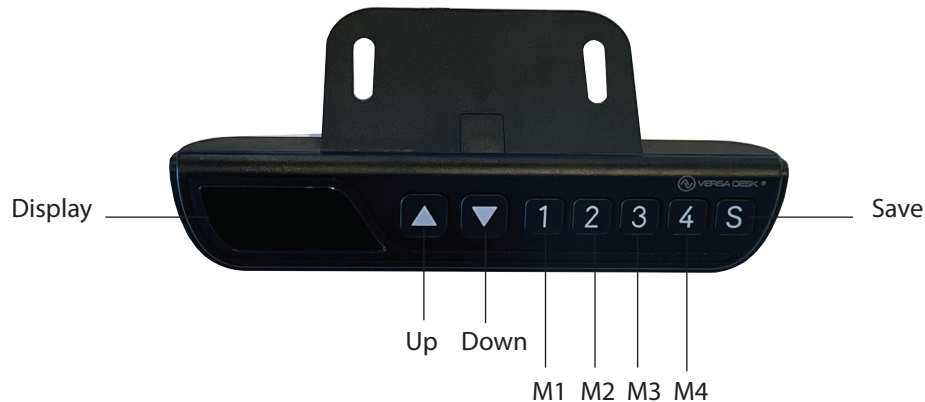
## Wiring Diagram

Switch on Right Configuration

Control Switch to HC on Control Box (HC - Orange)  
Power Cord to AC on Control Box (AC - Green)  
Legs to Control Box (L1 - 1, L2 - 2)



## Control Switch Operation Instruction



### 1. INITIALIZATION / RESET

Press and hold **▲** and **▼** for 3 seconds, the desk moves down while the control reads **5E7** or Error Code; keep pressing the buttons until the desk reaches the lowest height then bounces back about 5mm, the control box beeps and the height figure is shown on the control. The initialization / reset is complete.

### 2. Memory Position

#### 2.1 Set memory position 1:

Adjust the desk to the desired height, then press **1** and **S** hold and for 3 seconds, the height figure flashes for 3 second. Memory Position 1 is set.

#### 2.2 Recall memory position 1:

Change Memory Position Recall Mode: Press and hold **▲** and **2** for 3 seconds, the control shows **R 1 1** (Constant Touch)/ **R 1 2** (One Touch).

(1)“ **R 1 1** / Constant Touch”: Press and hold on **1** , the desk moves to the preset Memory Position 1.

(2)“ **R 1 2** / One Touch”: Click **1** , the desk moves to the preset Memory Position 1.

- Set memory position 2: Refer to 2.1 (Buttons: **2 S** )
- Recall memory position 2: Refer to 2.2(Buttons: **2** )
  
- Set memory position 3: Refer to 2.1 (Buttons: **3 S** )
- Recall memory position 3: Refer to 2.2 (Buttons: **3** )
  
- Set memory position 4: Refer to 2.1 (Buttons: **4 S** )
- Recall memory position 4: Refer to 2.2 (Buttons: **4** )

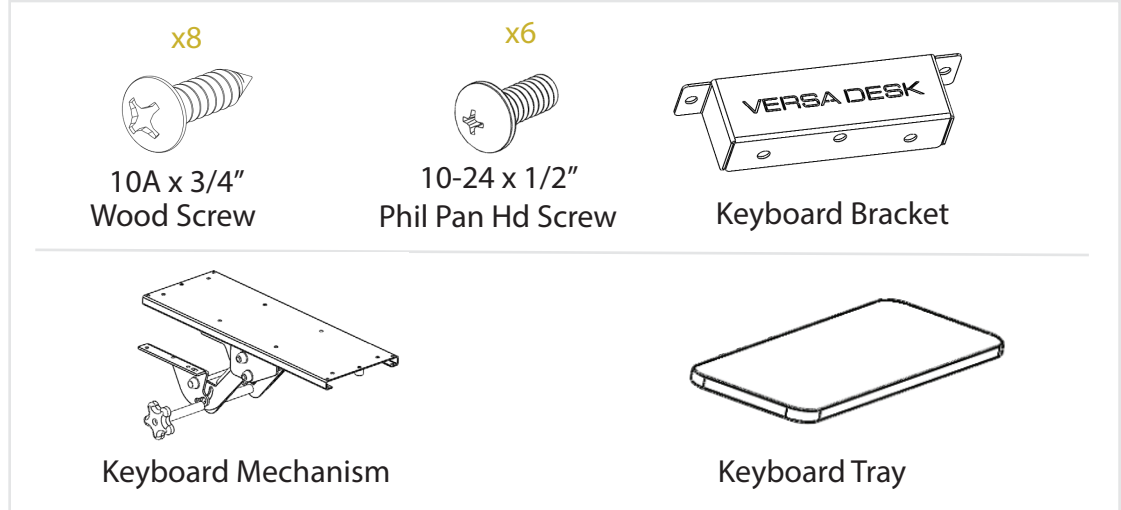


## Add-on: PowerLift Keyboard Arm and Tray

### Tools

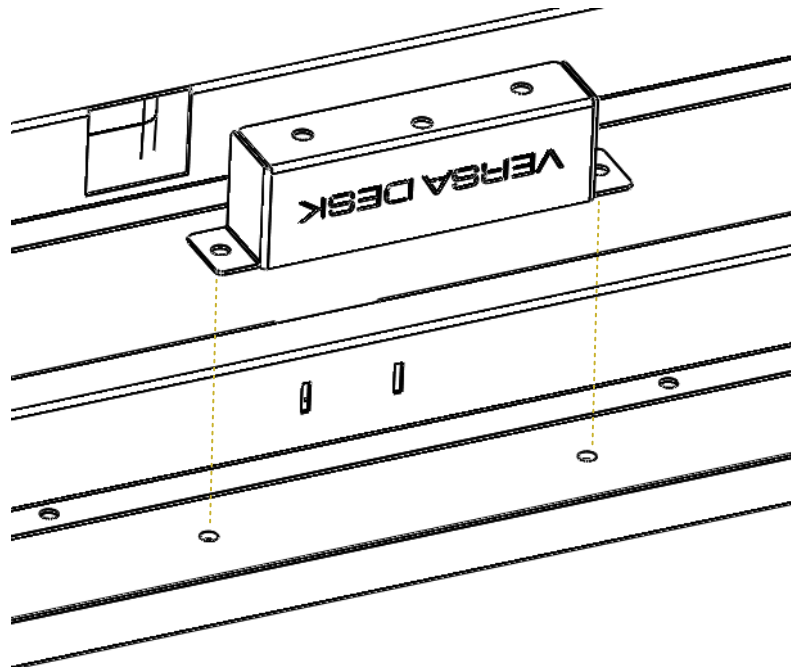


### Parts



1

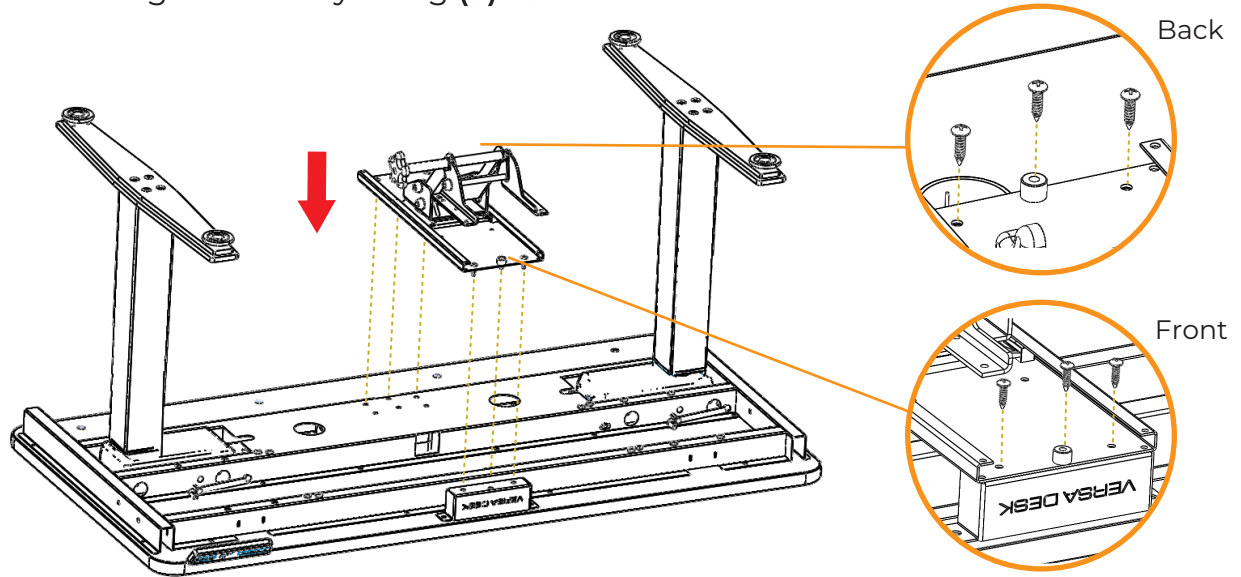
Attach the **Keyboard Bracket** to the front edge of the desk using (2) 10A x 3/4" Wood Screws.



## Add-on: PowerLift Keyboard Arm and Tray

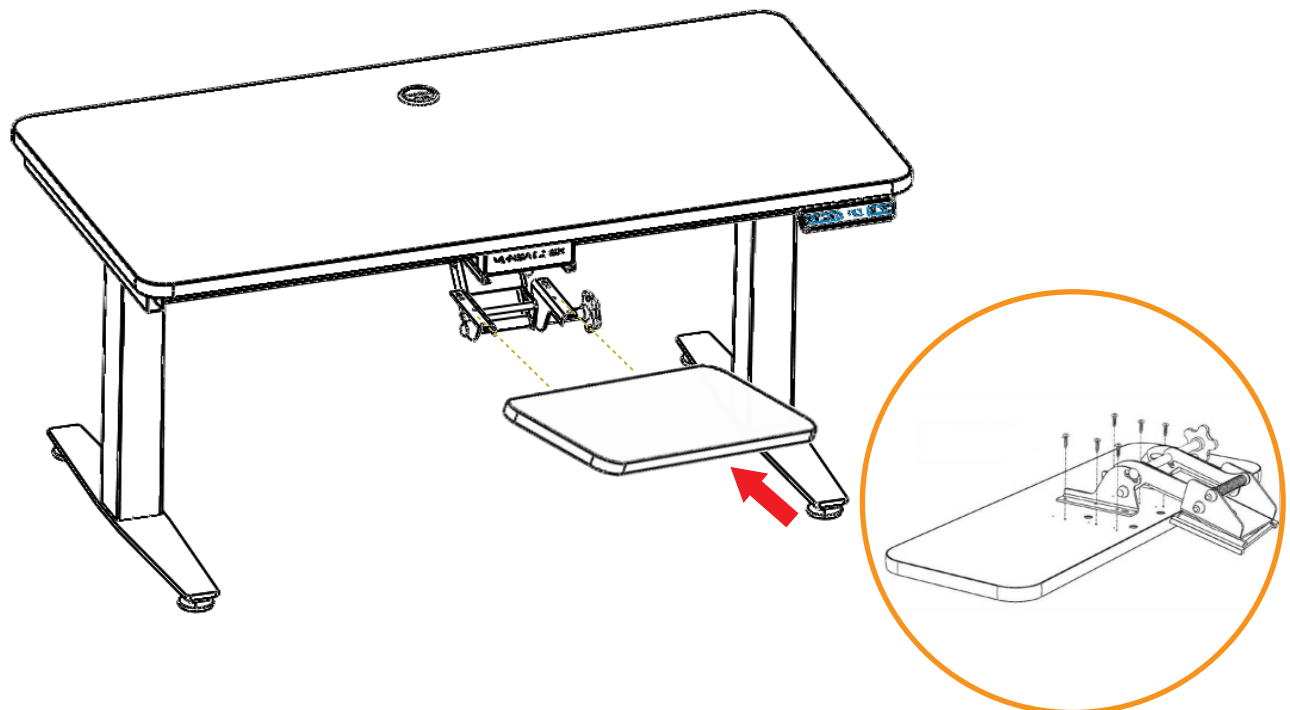
2

Attach the **Keyboard Mechanism** to both the Keyboard Bracket and Cable Management Tray using (6) 10-24 Phil Pan Head Screws.



3

Attach the **Keyboard Tray** to the Keyboard Mechanism using (6) Wood Screws.



## Add-on: PowerLift CPU Holder

### Tools



### Parts

x8



Truss Head Screw

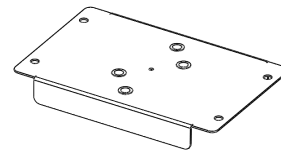
x2



Hex Head Screw



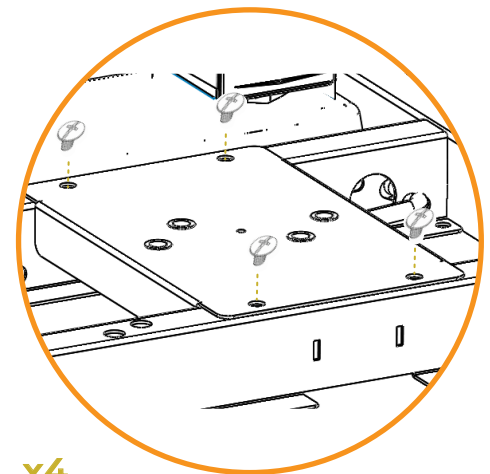
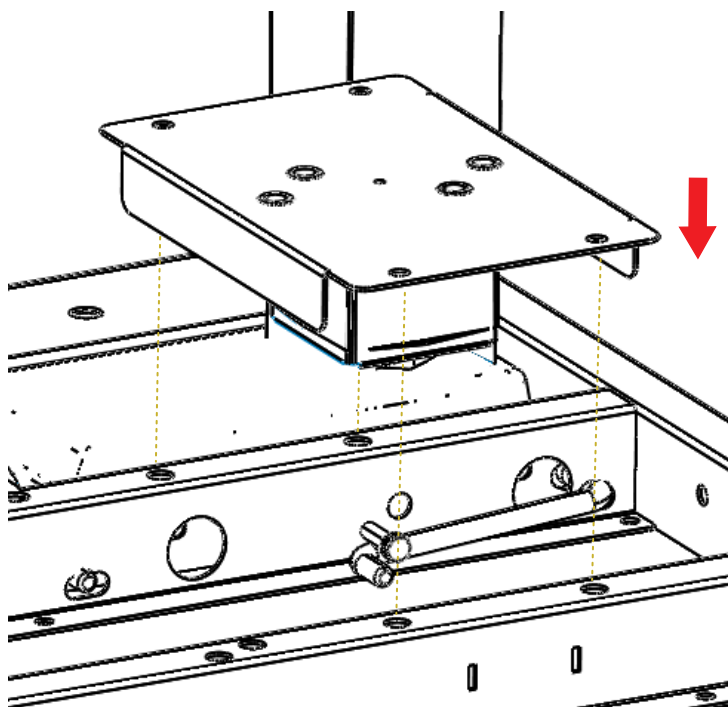
CPU Holder



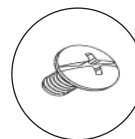
Mounting Platform

1

Attach the **Mounting Platform** to the frame using **(4) Truss Head Screws**.



x4

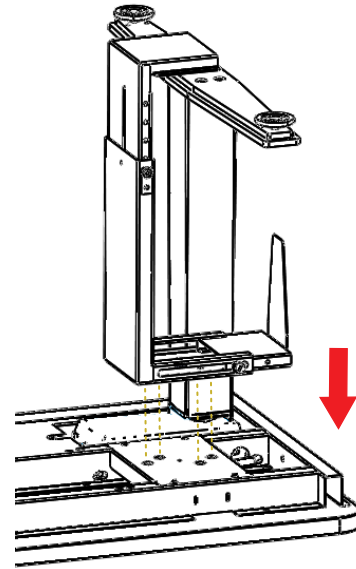
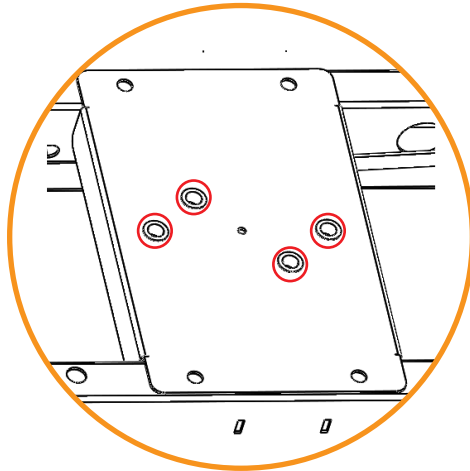


Truss Head Screw

## Add-on: PowerLift CPU Holder

2

Attach the CPU Holder to the Mounting Platform using (4) Truss Head Screws.



x4



Truss Head Screw

3

Place your CPU into the CPU Holder and adjust as needed. You may adjust the width and height as shown.

